



AC 161



Polska

CERTIFICATE

WELDING OF RAILWAY VEHICLES AND COMPONENTS acc. PN-EN 15085-2+A1:2024-03

Manufacturer: **Zakład Produkcyjno-Handlowy
PRODHURT-BIS w spadku Robert Migala**
ul. 1-go Maja 12
27-200 Starachowice, Poland

fulfills the requirements to perform welding work within the range

Classification level CL1 according to PN-EN 15085-2+A1:2024-03

Type of activity: P

Type of components: Manufacturing of:
- simple parts of rail vehicles
- construction parts of rail vehicle

Range of approval:

Welding process acc. PN-EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
131	22.3	1,5 – 6,0	---
131	22.3	1,5 – 6,0	FW
131	23.1	1,5 – 6,0	---
131	23.1	1,5 – 6,0	FW

Continuation of the range of approval on the subsequent page

Welding coordinator: Grzegorz Bartos, level A (IWE)
Deputy of welding coordinator: Eugeniusz Bednara, level A (IWE)
Additional coordinators: See reverse
Certificate no.: TSP-15085-301.00
Valid: from 28.02.2025 to 27.02.2028
Next surveillance audit: until **31.01.2026**
Date of issue: 28.02.2025
Auditor: Artur Labus



(PP05-F03-15085 issue.6)

Ewelina Czerwinka
Director of Certification Centre



TÜV SÜD Polska Sp. z o.o.
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Range of approval (continuation):

Welding process acc. PN-EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
135	1.2	1,4 – 16,0	---
135	1.2	1,0 – 4,0	---
135	1.2	1,05 – 16,0	FW
135	2.2	3,0 – 16,0	---
135	2.2	1,05 – 16,0	FW
141	1.2	1,0 – 4,0	---
141	2.2	3,0 – 8,0	---
141	2.2	2,1 – 6,0	FW
141	8.1	1,0 – 4,0 / $\varnothing \geq 21,0$	---
141	22.3	1,0 – 12,0	---
141	22.3	1,0 – 12,0	FW

Additional welding coordinators:

General regulations

according to PN-EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Notes on certificate / extensions:

The certification was granted in accordance with the certification program PR_15085 as at 02.01.2024.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:

https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/



Warsaw, 28.02.2025

Ewelina Czerwonka
Director of Certification Centre